



J.D. Irving, Limited PURCHASE WOOD SPECIFICATIONS

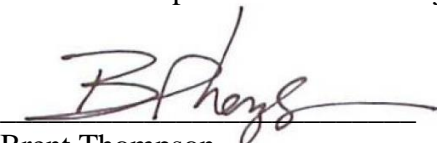
VENEER SAWMILL – HARDWOOD SAWLOGS

EFFECTIVE DATE: **July 28th, 2019** fbm scale (international rule)

HARD MAPLE (HM) GRADES	Length	Diameter	Rot	Sweep	Splits	# of Clear Faces	Heart
1 (veneer log)	9', 10', 11' (plus 6" trim)	10"	None	None	None	4	1/3 diameter
		11"	2" maximum (centered)	up to 1"	up to 2' - closed	3	1/3 diameter
		12" - 13"			None	4	1/2 diameter
		14" and up			up to 2"	up to 2' - closed	2
2	8' to 12' (plus 3" trim)	12" and up	up to 1/3 small end diameter	up to 1/3 small end diameter	one - straight	3	1/3 diameter
3	8' to 12' (plus 3" trim)	9" - 10"	None	None	None	4	1/2 diameter
		11" and up	up to 1/3 small end diameter	up to 1/3 small end diameter	one - straight	2	1/2 diameter
4	6' to 8' (plus 3" trim)	10" - 11"	up to 1/3 small end diameter	up to 1/3 small end diameter	one - straight	3	Any size
		12" and up	up to 1/3 small end diameter	up to 1/3 small end diameter	one - straight	2	Any size
	8' to 12' (plus 3" trim)	11" and up	None	up to 1/3 small end diameter	None	0	Any size
5	8' to 12' (plus 3" trim)	8" - 10"	None	None	None	2	Any size
		11" and up	up to 1/3 small end diameter	up to 1/3 small end diameter	one - straight	0	Any size
RED MAPLE (RM) GRADES	Length	Diameter	Rot	Sweep	Splits	# of Clear Faces	Heart
2	9' or 10' (plus 3" trim)	12" and up	None	<=1/3 small end diameter	None	0	Any size
3	9' or 10' (plus 3" trim)	11" and up	None	None	None	0	Any size
WHITE/YELLOW BIRCH (WB, YB) GRADES	Length	Diameter	Rot	Sweep	Splits	# of Clear Faces	Heart
1 (veneer log)	8', 9', 10', 11' (plus 6" trim)	10"	None	None	None	4	Any size
		11"	2" maximum (centered)	up to 1"	up to 2' - closed	3	
		12" - 13"			None	4	
		14" and up			up to 2"	up to 2' - closed	
2	8' to 12' (plus 3" trim)	12" and up	<=1/3 small end diameter	<=1/3 small end diameter	one - straight	3	Any size
3	8' to 12' (plus 3" trim)	9" - 10"	None	None	None	4	Any size
		11" and up	<=1/3 small end diameter	<=1/3 small end diameter	one - straight	2	Any size
4	6' to 8' (plus 3" trim)	10" - 11"	<=1/3 small end diameter	<=1/3 small end diameter	one - straight	3	Any size
		12" and up	<=1/3 small end diameter	<=1/3 small end diameter	one - straight	2	Any size
	8' to 12' (plus 3" trim)	11" and up	None	<=1/3 small end diameter	None	0	Any size
5	8' to 12' (plus 3" trim)	8" - 10"	None	None	None	2	Any size
		11" and up	<=1/3 small end diameter	<=1/3 small end diameter	one - straight	0	Any size
6 (pallet)	8' to 12' (plus 3" trim)	6" and up	None	<=1/4 small end diameter	None	0	Any size

GENERAL SPECIFICATIONS: Loads containing Ash logs shall be rejected entirely. Species must be sorted/separated on each load. No forked pieces. No stained logs. Limbs trimmed flush. Loads may be rejected by JDI staff prior to unloading if they do not meet minimum specifications.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or grade at the time of delivery. JDI will make best efforts to hold disputed loads for 24 hours to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed: 
Brent Thompson

Date: July 23, 2019.